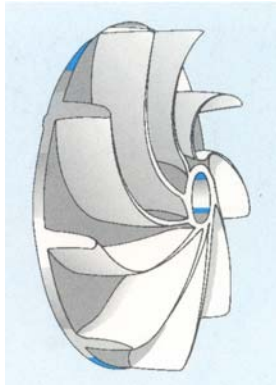
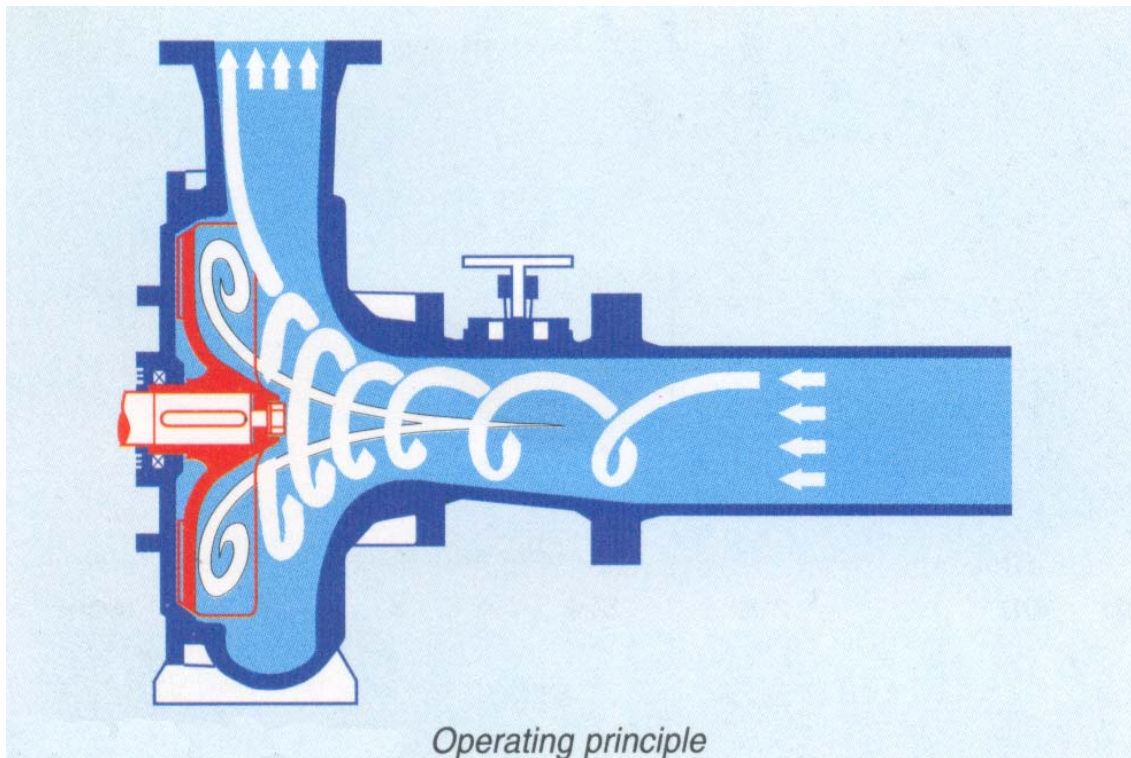


# Vortex Impeller and Operation



The recessed impeller, located outside the flow path, moves the liquid in a vortex action, during which less than 10% of the liquid enters the impeller vanes. This action, and the pump's internal clearances, allows the passage of solids and fibrous material.



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